



creative thermoplastic compounds

PBB704

Release Date: 06/04/2013

PC/ABS Alloy UV Stabilized for Injection Moulding application.

ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/m ³	ISO-1183	1.13
MOULD SHRINKAGE	%	ISO-2577	0.4-0.7
MFI	g/10min	ISO-1133 240/5kg	10
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	50
TENSILE MODULUS	MPa	ISO-527	2000
STRAIN @ BREAK	%	ISO-527	30
FLEXURAL STRENGTH	MPa	ISO-178	80
FLEXURAL MODULUS	MPa	ISO-178	2100
NOTCHED IZOD IMPACT STRENGTH +23°C	Kj/m ²	ISO-180	45
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	100
HDT AT LOAD 0.45 Mpa	°C	ISO-75	120
UL FLAMMABILITY		UL-94	H.B.
ELECTRICAL PROPERTIES	UNIT	TEST METHOD	VALUES
SURFACE RESISTANCE	Ohm	IEC 60093	10 ¹⁴

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